

Specification R 444A Klea® Edge™

	Einheit	Min.	Max.	Test method
Purity	%-wt	99,5		Gas chromatography

Composition

R 1234ze	%-wt	81	85	Gas chromatography
R 32	%-wt	11	13	Gas chromatography
R 152a	%-wt	4	6	Gas chromatography

Impurities

Water	mg/kg (ppm)		10	Moisture analysator Al ₂ O ₃ -cell
High boiling residue	%-wt		0,01	Controlled total Evaporation
Acidity	mg/kg		1	Titration
Non-condensable gases	%-vol		1,5	Gas chromatography

This specification complies with AHRI Standard 700 (2019)