

Solstice® PF-C**10634741**

Version 1.2

Revision Date 11/23/2020

Print Date 07/27/2021

SECTION 1. IDENTIFICATION

Product name : Solstice® PF-C

Number : 000000018535

Product Use Description : Solvent

Manufacturer or supplier's details : Honeywell International Inc.
115 Tabor Road
Morris Plains, NJ 07950-2546

For more information call : 800-522-8001
+1-973-455-6300(Monday-Friday, 9:00am-5:00pm)

In case of emergency call : **Medical: 1-800-498-5701 or +1-303-389-1414**
: **Transportation (CHEMTREC): 1-800-424-9300 or +1-703-527-3887**
:
: (24 hours/day, 7 days/week)

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Form : liquid, clear

Color : colourless

Odor : slight

Classification of the substance or mixture

Classification of the substance or mixture : Gases under pressure, Liquefied gas
Simple Asphyxiant

GHS Label elements, including precautionary statements

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Symbol(s)

:



Signal word

: Warning

Hazard statements

: Contains gas under pressure; may explode if heated.
May displace oxygen and cause rapid suffocation.

Precautionary statements

: **Prevention:**
Use personal protective equipment as required.**Storage:**

Protect from sunlight. Store in a well-ventilated place.

Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature

: Substance

Chemical name	CAS-No.	Concentration
trans-1-Chloro-3,3,3-trifluoropropene	102687-65-0	>99.00 %

SECTION 4. FIRST AID MEASURES

Inhalation

: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Use oxygen as required, provided a qualified operator is present. Call a physician.

Skin contact

: After contact with skin, wash immediately with plenty of water. If symptoms persist, call a physician. Take off all contaminated clothing immediately. Wash contaminated clothing before re-use.

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Eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician if irritation develops or persists.

Ingestion : If victim is fully conscious, give a cupful of water. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Call a physician immediately.

Notes to physician

Indication of immediate medical attention and special treatment needed, if necessary : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : The product is not flammable.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water spray
Carbon dioxide (CO₂)
Dry chemical
Foam

Specific hazards during firefighting : This product is not flammable at ambient temperatures and atmospheric pressure.
However, this material can ignite when mixed with air under pressure and exposed to strong ignition sources.
Container may rupture on heating.
Cool closed containers exposed to fire with water spray.
Do not allow run-off from fire fighting to enter drains or water courses.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Exposure to decomposition products may be a hazard to health.
Fire may cause evolution of:
Hydrogen fluoride
Gaseous hydrogen chloride (HCl).
Carbon oxides
Halogenated compounds
Carbonyl halides

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Special protective equipment for firefighters : In the event of fire and/or explosion do not breathe fumes. Wear self-contained breathing apparatus and protective suit. No unprotected exposed skin areas.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Immediately evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Wear personal protective equipment. Unprotected persons must be kept away. Remove all sources of ignition. Ventilate the area. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Avoid accumulation of vapours in low areas. Unprotected personnel should not return until air has been tested and determined safe. Ensure that the oxygen content is $\geq 19.5\%$.

Environmental precautions : Do not flush into surface water or sanitary sewer system. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers).

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE**Handling**

Precautions for safe handling : Handle with care. Do not use in areas without adequate ventilation. Do not breathe vapours or spray mist. Avoid contact with skin, eyes and clothing. Follow all standard safety precautions for handling and use of compressed gas cylinders. Use authorized cylinders only.

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Protect cylinders from physical damage.
 Do not puncture or drop cylinders, expose them to open flame or excessive heat.
 Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material.
 Do not remove screw cap until immediately ready for use.
 Always replace cap after use.

Advice on protection against fire and explosion : Can form a combustible mixture with air at pressures above atmospheric pressure.
 Keep product and empty container away from heat and sources of ignition.

Storage

Conditions for safe storage, including any incompatibilities : Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 55 °C.
 Keep containers tightly closed in a dry, cool and well-ventilated place.
 Storage rooms must be properly ventilated.
 Ensure adequate ventilation, especially in confined areas.
 Protect cylinders from physical damage.
 Store away from incompatible substances.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective measures : Ensure that eyewash stations and safety showers are close to the workstation location.
 Do not breathe vapours or spray mist.
 Avoid contact with skin, eyes and clothing.

Engineering measures : Use with local exhaust ventilation.
 Perform filling operations only at stations with exhaust ventilation facilities.

Eye protection : Wear as appropriate:
 Safety glasses with side-shields
 Safety goggles

Hand protection : Impervious gloves
 Gloves must be inspected prior to use.
 Replace when worn.

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- Skin and body protection : Wear as appropriate:
Solvent-resistant gloves
Solvent-resistant apron and boots
If splashes are likely to occur, wear:
Protective suit
- Respiratory protection : In case of insufficient ventilation wear suitable respiratory equipment.
Wear a positive-pressure supplied-air respirator.
For rescue and maintenance work in storage tanks use self-contained breathing apparatus.
Use NIOSH approved respiratory protection.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
Avoid contact with skin, eyes and clothing.
Do not breathe vapours or spray mist.
Ensure adequate ventilation, especially in confined areas.
Remove and wash contaminated clothing before re-use.
Contaminated work clothing should not be allowed out of the workplace.
Keep working clothes separately.
Wash hands before breaks and immediately after handling the product.

Exposure Guidelines

Components	CAS-No.	Value	Control parameters	Update	Basis
trans-1-Chloro-3,3,3-trifluoropropene	102687-65-0	TWA : Time weighted average	(800 ppm)	2014	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide, as amended
trans-1-Chloro-3,3,3-trifluoropropene	102687-65-0	TWA : Time weighted average	(800 ppm)	2013	Honeywell:Limit established by Honeywell International Inc.

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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	: liquid, clear
Color	: colourless
Odor	: slight
Melting point/range	: < -90 °C Method: OECD Test Guideline 102
Boiling point/boiling range	: 19 °C Method: OECD Test Guideline 103
Flash point	: Method: ISO 2719 Note: Not applicable
Flammability	: The product is not flammable. Method: Flammability (gases)
Lower explosion limit	: Note: None
Upper explosion limit	: Note: None
Vapor pressure	: 1,516 hPa at 30 °C(86 °F)
Vapor density	: Note: (Air = 1.0), not determined
Density	: 1.27 g/cm ³
Water solubility	: 1.90 g/l at 20 °C Method: OECD Test Guideline 105

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Partition coefficient: n-octanol/water	: log Pow: 2.2 at 25 °C
Ignition temperature	: 380 °C at 986.8 - 1,035.9 hPa Method: DIN 51794
Decomposition temperature	: > 250 °C
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Molecular weight	: 130.5 g/mol

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: Stable under recommended storage conditions.
Possibility of hazardous reactions	: Polymerisation can occur.
Conditions to avoid	: Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 55 °C. Can form a combustible mixture with air at pressures above atmospheric pressure. Do not mix with oxygen or air above atmospheric pressure.
Incompatible materials	: Strong oxidizing agents Finely divided magnesium Finely divided aluminium
Hazardous decomposition products	: Halogenated compounds Carbon oxides Hydrogen fluoride Carbonyl halides Gaseous hydrogen chloride (HCl).

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SECTION 11. TOXICOLOGICAL INFORMATION

- Acute inhalation toxicity : LC50: 120000 ppm
Exposure time: 4 h
Species: Rat
- Skin irritation : Species: Rabbit
Result: No skin irritation
Classification: Not classified as a skin irritant in animal testing.
Method: OECD Test Guideline 404
Exposure time: 4 h
- Sensitisation : Result: Does not cause skin sensitisation.
Classification: Patch test on human volunteers did not demonstrate sensitisation properties.
- Repeated dose toxicity : Species: Rat
Application Route: Inhalation
Exposure time: 4 Weeks
NOEL: 4500 ppm
Note: Subacute toxicity
- Genotoxicity in vitro : Test Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)
Metabolic activation: with and without metabolic activation
Result: negative
- : Test Method: Mutagenicity (Escherichia coli - reverse mutation assay)
Metabolic activation: with and without metabolic activation
Result: negative
Method: OECD Test Guideline 471
- : Test Method: Chromosome aberration test in vitro
Cell type: Human lymphocytes
Result: negative
Method: OECD Test Guideline 473

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Genotoxicity in vivo	: Species: Rat Cell type: Bone marrow Method: Mutagenicity (micronucleus test) Result: negative
Genotoxicity in vivo	: Test Method: Unscheduled DNA synthesis Species: Rat Result: negative
Genotoxicity in vivo	: Species: Mouse Cell type: Bone marrow Method: Mutagenicity (micronucleus test) Result: negative
Reproductive toxicity	: Species: Rabbit Note: No-observed-effect level - 15,000 ppm : Species: Rat Note: No-observed-effect level - 10,000 ppm
Teratogenicity	: Species: Rabbit Note: No-observed-effect level - 15,000 ppm : Species: Rat Note: No-observed-effect level - 10,000 ppm
Further information	: Note: Excessive exposure may cause central nervous system effects including drowsiness and dizziness. Cardiac Sensitization (dog): No effects for exposures up to 100000 ppm.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity effects**

Toxicity to fish	: LC50: 38 mg/l Exposure time: 96 h
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Species: Oncorhynchus mykiss (rainbow trout)
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : Immobilization
EC50: 82 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 202

Toxicity to algae : Growth inhibition
EC50: > 215 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (green algae)
Method: OECD Test Guideline 201

: Growth rate
NOEC: 115 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (green algae)
Method: OECD Test Guideline 201

Elimination information (persistence and degradability)

Bioaccumulation : Note: Due to the distribution coefficient n-octanol/water, accumulation in organisms is not expected.

Biodegradability : Result: Not readily biodegradable.
Value: 0 %
Method: OECD 301 D

Further information on ecology**SECTION 13. DISPOSAL CONSIDERATIONS**

Disposal methods : Observe all Federal, State, and Local Environmental regulations.

Note : Where possible recycling is preferred to disposal or incineration.

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SECTION 14. TRANSPORT INFORMATION

DOT UN/ID No. : UN 3163
 Proper shipping name : LIQUEFIED GAS, N.O.S.
 (Trans-1-Chloro-3,3,3-trifluoropropene)
 Class : 2.2
 Packing group :
 Hazard Labels : 2.2

IATA UN/ID No. : UN 3163
 Description of the goods : LIQUEFIED GAS, N.O.S.
 (Trans-1-Chloro-3,3,3-trifluoropropene)
 Class : 2.2
 Hazard Labels : 2.2
 Packing instruction (cargo aircraft) : 200
 Packing instruction (passenger aircraft) : 200

IMDG UN/ID No. : UN 3163
 Description of the goods : LIQUEFIED GAS, N.O.S.
 (TRANS-1-CHLORO-3,3,3-TRIFLUOROPROPENE)
 Class : 2.2
 Hazard Labels : 2.2
 EmS Number : F-C, S-V
 Marine pollutant : no

SECTION 15. REGULATORY INFORMATION**Inventories**

US. Toxic Substances Control Act : On TSCA Inventory

Australia. Industrial Chemical (Notification and Assessment) Act : On the inventory, or in compliance with the inventory

Canada. Canadian Environmental Protection : All components of this product are on the Canadian DSL

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Act (CEPA). Domestic
Substances List (DSL)

Japan. Kashin-Hou Law
List : On the inventory, or in compliance with the inventory

Korea. Existing Chemicals
Inventory (KECI) : On the inventory, or in compliance with the inventory

Philippines. The Toxic
Substances and Hazardous
and Nuclear Waste Control
Act : Not in compliance with the inventory

China. Inventory of Existing
Chemical Substances
(IECSC) : On the inventory, or in compliance with the inventory
: trans-1-Chloro-3,3,3- 102687-65-0
trifluoropropene

New Zealand. Inventory of
Chemicals (NZIoC), as
published by ERMA New
Zealand : On the inventory, or in compliance with the inventory

National regulatory information

SARA 302 Components : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards : No SARA Hazards

**CERCLA Reportable
Quantity** :

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California Prop. 65 : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

SECTION 16. OTHER INFORMATION

	HMIS III	NFPA
Health hazard	: 2	2
Flammability	: 0	0
Physical Hazard	: 0	
Instability	:	0

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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Prepared by Honeywell Performance Materials and Technologies Product Stewardship Group