

## Specification R 455A

	unit	min.	max.	test method
purity	%-wt	99,5		gaschromatography

### composition

R 744	%-wt	2,0	5,0	gaschromatography
R 1234yf	%-wt	73,5	77,7	gaschromatography
R 32	%-wt	19,5	22,5	gaschromatography

### impurities

water	mg/kg (ppm)		10	moisture analysator Al <sub>2</sub> O <sub>3</sub> -cell
high boiling residue	%-wt		0,01	controlled total evaporation
acidity	mg/kg		1	titration
non-conden- sable gases	%-vol		1,5	gaschromatography
appearance	clear, colourless, liquified gas			visuell inspection